

Date: Tuesday, 11/29/2005 11:39:02 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ARM
Job Number : 24983	
Estimate Number : 10706	
P.O. Number : N/A	Part Number : D2012103
This Issue : 11/29/2005 S.O. No. : N/A	Drawing Number : D2012.REV B2
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : B2
Previous Run : N/A	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 12/15/2005
Checked & Approved By : SEE COMMENT BELOW	Qty: 109 Um: Each
Comment : Est Rev: 02.04.03 Added Inspect level 3 NG	

Additional Product

Job Number:







Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
Comment: Qty.: 3.5700 f(s)/Unit Total: 35.7000 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M19196 FF 05-12-05		
2.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE 1-Punch to length as per Dwg D2012-103 & template D2012-103T1 41.00" FF 05-12-05		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr 2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 TF 05-12-06		
4.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP J 05-12-07		
5.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 FL 06 01 23		

PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/01/25

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
05-12-06	3	27° Bend out of tolerance	 04/11/06	Destroy arm (2012103) One Scrap	FF 05/12/06	 05-12-06	 05/12/06	 05-12-06

NOTE: Date & initial all entries

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Drawing Name: ARM

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Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

in

06 01 23

QTY 9

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 200

06 01 24

(9)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06 01 25 (9)

(9)

06 01 25 (7)

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

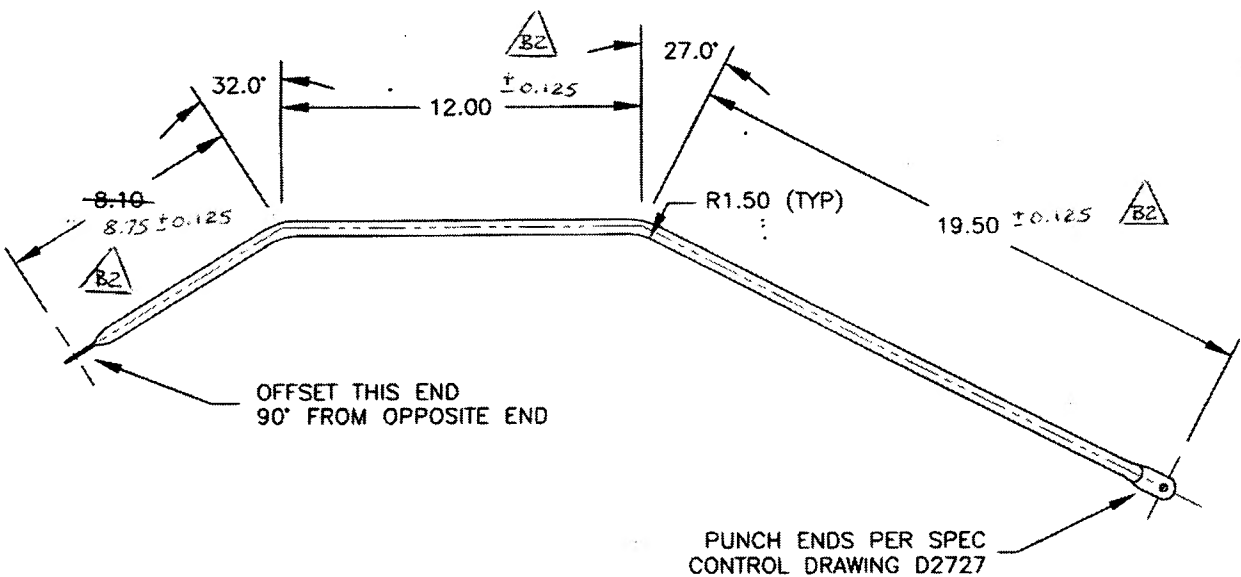
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**
98/05/05 HG

DESIGN		DRAWN BY		DART AEROSPACE LTD	
CHECKED KE		APPROVED KE		HAMKESBURY, ONTARIO, CANADA	
DATE 98.04.28		TITLE ARM		DRAWING NO. D2012-103	
A		92.06.08		NEW ISSUE	
B		98.04.28		CHANGE ANGLES (TSR A362)	
B1		02.03.25		ADD FINISH	
B2		05.04.27		ADD TOLERANCE, 8.75 WAS 8.10	
				REV. B	
				SHEET 1 OF 1	
				SCALE 1:6	

**NOTES:**

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\varnothing 0.500 \times 0.035$ WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.35.7) PER DART QST005 43